


[HOME](#)
[ABOUT US](#)
[PRODUCT SUPPORT](#)
[NEWS](#)
[SHOWS](#)
[CONTACT](#)
[MACHINERY](#)
[DEALERS](#)

MANUAL ROTARY MACHINES

## MODELS

[R22](#)
[R24](#)


MODEL R22


[View Model R24](#)

**TENNSMITH's** rotary machine, **Model R22**, with interchangeable rolls, is a versatile forming tool for the manual performance of numerous sheet and metal operations.

This tool features a solid cast, enclosed frame and smooth meshing machine gears. Material can be fed through the rolls in either direction by selecting the proper arbor. The forming pressure of the rolls is controlled by the crank on top of the frame. This unit comes standard with six different rolls, a hand crank, spanner and bench stand.

**TENNSMITH's** rotary **Model R24** provides simultaneous crimping and beading on 24-gauge and lighter materials. Spacer collars are provided with the machine to enable crimp-only operation. Optional extended ogee bead rolls are also available to configure the unit solely for beading. Standard equipment for the Model R24 includes ogee bead and crimping rolls, spacers, a hand crank, spanner and bench stand.

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[SLIP ROLLS](#)
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manual rotary machines	R22	R24
Capacity, mild steel	22 gauge/0.75 mm	24 gauge/0.61 mm
Throat	7 in/177 mm	n/a
Distance, shaft center to center	2 in/50 mm	1-3/4 in/44.5 mm
Shipping weight	67 lbs/30 kg	35 lbs/15.7 kg

Roll Chart - R22				Roll Chart - R24	
Name	Part #	Diagram	Type	Diagram	Type
"A" / 1/8"	22100/22101		Turning		Crimping
"C"	22106/22107		Burring		Ogee Beading
"D"	22108/22109		Wiring		
"E"	22110/22111		Crimping		
"F" / 3/4"	22113/22114		Ogee Beading		
"G"	221115/22116		Single Beading		



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