



- [HOME](#)
- [ABOUT US](#)
- [PRODUCT SUPPORT](#)
- [NEWS](#)
- [SHOWS](#)
- [CONTACT](#)
- [MACHINERY](#)
- [DEALERS](#)

SLIP ROLLS

SR SERIES



MODELS

- SR24
- SR36
- SR42
- SR48
- SR324
- SR336
- SR342



MODEL SR48

TENNSMITH's slip rolls combine precision-turned, ground and polished high carbon steel rolls with heavy-duty, cast iron end frames and a welded steel base to make an accurate and durable forming tool.

Convenient operating features include large roll adjusting screws, scales for speeding repeat set-up, and a front-mounted handle to lift the upper roll for material removal. Wire grooves are standard.



[View Model SR336](#)

- FOLDING SYSTEMS
- SHEARS
- HAND BRAKES
- SLIP ROLLS
- ROTARY MACHINES
- CLEAT BENDERS
- CHEEK BENDERS
- NOTCHERS

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slip rolls	sr324	sr336	sr342	sr48
Capacity, mild steel	20 gauge/1.0mm	22 gauge/0.75 mm	24 gauge/0.61 mm	16 gauge/1.6 mm
Max. forming length	24 in/610 mm	36 in/914 mm	42 in/1067 mm	49 in/1244 mm
Diameter of rolls	2 in/51 mm	2 in/51 mm	2 in/51 mm	3 in/0.76 mm
Min. forming radium	1 in/0.25 mm	1 in/0.25 mm	1 in/0.25 mm	1-1/2 in/0.38mm
Wire grooves	3/16, 1/4 in	3/16, 1/4 in	3/16, 1/4 in	3/8, 1/2 in
	5/16 in 5, 6.5, 8 mm	5/16in 5, 6.5, 8mm	5/16 in 5, 6.5, 8mm	5/8 in 9.5, 12.7, 15.8mm
Gearing ratio	n/a	Direct Drive	Direct Drive	4 : 1
Roll speed	n/a	n/a	n/a	n/a
Motor-230/640v 3-phase, 60Hz	n/a	n/a	n/a	n/a
Dimensions LxWxH	-	-	-	-
Shipping weight	215 lbs/98 kg	275 lbs/125 kg	295 lbs/134 kg	1100 lbs/500 lbs

TENNSMITH's initial pinch slip rolls, are heavy duty, affordable, production tools for forming curved parts and tubes at capacity and lighter materials. The SR slip rolls combine precision-turned, ground and polished high carbon steel rolls with heavy-duty, cast iron end frames and a welded steel base to make accurate and durable forming machines.

Models SR48, SR324, SR336, SR342 feature all roll drive. All three rolls are gear driven and will turn throughout the rolls adjustment range. These rolls are ideal for insulation work and will ensure even starting and feeding of capacity materials.

Convenient operating features include large roll adjusting screws, scales for speeding repeat set-up, and a front-mounted handle to lift the upper roll for material removal. Wire grooves are standard.

slip rolls	sr24	sr36	sr42
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Capacity, mild steel	20 gauge/1.0mm	22 gauge/0.75 mm	24 gauge/0.6 mm
Max. forming length	24 in/610 mm	36 in/914 mm	42 in/1067 mm
Diameter of rolls	2 in/51 mm	2 in/51 mm	2 in/51 mm
Min. forming radium	1 in/0.25 mm	1 in/0.25 mm	1 in/0.25 mm
Wire grooves	3/16, 1/4 in 5/16 in 5, 6.5, 8 mm	3/16, 1/4 in 5/16 in 5, 6.5, 8mm	3/16, 1/4 in 5/16 in 5, 6.5, 8mm
Gearing ratio	n/a	n/a	n/a
Roll speed	n/a	n/a	n/a
Motor-230/640v 3-phase, 60Hz	n/a	n/a	n/a
Dimensions LxWxH	-	-	-
Shipping weight	190 lbs/86 kg	250 lbs/113 kg	270 lbs/122 kg



MODEL SR24
Shown with optional stand



MODEL SR36
Shown with optional stand



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